



# NRAQ.E197035 - PROGRAMMABLE CONTROLLERS

## Programmable Controllers

See General Information for Programmable Controllers

**IMO PRECISION CONTROLS LTD**

The Interchange Frobisher Way  
Hatfield, AL10 9TG UNITED KINGDOM

E197035

### Investigated to ANSI/UL 508

**AC/DC power supplies** Model(s) GM6-PAFA, GM6-PAFB, GM6-PAFC, GM6-PDFA

**Analog modules** Model(s) G6F-AD2A, G6F-DA2I, G6F-DA2V, G6F-TC2A

**Analog-to-digital units, open type** Model(s) G7F-AD2A

**Communication units** Model(s) G6L-CUEB, G6L-CUEC, G6L-DUEA, G6L-FUEA, G6L-RBEA, G7L-CUEB, G7L-CUEC

**Communication units, open type** Model(s) G6L-EUTB, G6L-PUEA, G6L-PUEB, G7L-DBEA, G7L-FUEA, G7L-PBEA

**Complete base units with signal input and output terminals and AC power input, open type** Model(s) G7M-DT10A, K7M-DT10S

**CPU modules** Model(s) K3P-07AS, K3P-07BS, K3P-07CS

**DC input modules** Model(s) G61-D21A, G61-D22A, G61-D22B, G61-D24A, G61-D24B

**DC/DC power supply modules** Model(s) GM6-PDFB

**I/O units** Model(s) G7E-DR10A

**Input modules** Model(s) G61-A11A, G61-A21A

**Monitoring units of programmable controllers** Model(s) XGT Panel Series

**Open type, Programmable controllers** Model(s) IV04M-SEAP, IV07H-SEAA, IV07H-SFFA, IV07M-SEAP, IV07MP-SEAP, IV10H-SEAA, IV10H-SFFA, IV10M-SEAP, IV12H-SEAA, IV12H-SFFA, IV15H-SEAA, IV15H-SFFA, IV15M-SEAA

**Open-Type Programmable Logic Controllers** Model(s) XBC-DP40SU, XBC-DP60SU, XEC-DP40SU, XEC-DP60SU

**Open-Type Programmable Logic Controllers, XGB Series** Model(s) XBC-DP20SU, XBC-DP30SU

**Open-Type Programmable Logic Controllers, XGB Series , Basic Modules** Model(s) XEC-DP20SU, XEC-DP30SU

**Open-Type Programmable Logic Controllers, XGT Series , Other Special Modules** Model(s) XGF-M32E

**Open-Type Programmable Logic Controllers, XGT Series , Redundant Extension Driver Modules** Model(s) XGR-DBSFS, XGR-DBSHS

**Open-Type Programmable Logic Controllers, XGT Series, CPU Modules** Model(s) XGR-CPUH/S

**Programmable controllers for DeviceNet network, open type** Model(s) GDL-D22A (DC 16 Point Input), GDL-D24A and GDL-D24C (DC 32 Point Input)

GDL-DT4A (DC 16 Point Input/TR 16 Point Output)

GDL-DT4A1 (DC 16 Point Input/TR 16 Point Output)

GDL-DT4B (DC 16 Point Input/TR 16 Point Output)

GDL-DT4C (DC 16 Point Input/TR 16 Point Output)

GDL-DT4C1 (DC 16 Point Input/TR 16 Point Output)

GDL-RY2A and GDL-RY2C (Relay 16 Point Output)

GDL-TR2A (TR 16 Point Output), GDL-TR2A1 (DeviceNet TR 16 Point Output), GDL-TR2B (TR 16 Point Output), GDL-TR2C (TR 16 Point Output), GDL-TR2C1 (DeviceNet TR 16 Point Output), GDL-TR4A (TR 32 Point Output), GDL-TR4A1 (TR 32 Point Output), GDL-TR4B (TR 32 Point Output), GDL-TR4C (TR 32 Point Output), GDL-TR4C1 (TR 32 Point Output), GPL-TR2A1 (profibus-DP TR 16 Point Output), GPL-TR2C1 (profibus-DP TR 16 Point Output)

#### **Programmable controllers for Modbus network, open type** Model(s) GSL-D22A (DC 16 Point Input), GSL-D24A (DC 32 Point Input)

GSL-DT4A (DC 16 Point Input/TR 16 Point Output)

GSL-RY2A (Relay 16 Point Output), GSL-TR2A (TR 16 Point Output), GSL-TR4A (TR 32 Point Output)

#### **Programmable controllers for Profibus-DP network, open type** Model(s) GPL-D22A (DC 16 Point Input), GPL-D24A (DC 32 Point Input)

GPL-DT4A DC 16 Point Input/TR 16 Point Output

GPL-DT4A1 DC 16 Point Input/TR 16 Point Output

GPL-DT4C1 DC 16 Point Input/TR 16 Point Output

GPL-RY2A (Relay 16 Point Output), GPL-TR2A (TR 16 Point Output), GPL-TR4A (TR 32 Point Output), GPL-TR4A1 (TR 32 Point Output), GPL-TR4C1 (TR 32 Point Output)

#### **Programmable controllers for Rnet network open type** Model(s) GRL-D22A (DC 16 Point Input), GRL-D24A (DC 32 Point Input)

GRL-DT4A (DC 16 Point Input/TR 16 Point Output)

GRL-RY2A (Relay 16 Point Output), GRL-TR2A (TR 16 Point Output), GRL-TR4A (TR 32 Point Output)

#### **Programmable controllers, open type** Model(s) K14P1-DRS

#### **Programmable logic controller optional modules** Model(s) SMT-2AO, SMT-4PT, SMT-ENET, SMT-MODBUS, SMT-PROFIBUS

**Programmable logic controllers** Model(s) G7M-DR10A, G7M-DR10A/DC, G7M-DR20A, G7M-DR20A/DC, G7M-DR30A, G7M-DR30A/DC, G7M-DR40A, G7M-DR40A/DC, G7M-DR60A, G7M-DR60A/DC, G7M-DT20A, G7M-DT30A, G7M-DT40A, G7M-DT60A, GM6-B04M, GM6-B06M, GM6-B08M, GM6-B12M, GM6-CPUA, GM6-CPUB, GM6-CPUC, GM6-DMMA, K7M-DR10S, K7M-DR10S/DC, K7M-DR20S, K7M-DR20S/DC, K7M-DR30/DC, K7M-DR30S, K7M-DR40S, K7M-DR40S/DC, K7M-DR60S, K7M-DR60S/DC, K7M-DT20S, K7M-DT30S, K7M-DT40S, K7M-DT60S, SMT-BA-R10, SMT-BA-R20, SMT-BD-R12, SMT-BD-R20, SMT-BD-T12, SMT-BD-T20, SMT-BD12-R12, SMT-CD-R20, SMT-CD-T20, SMT-CD12-R20, SMT-EA-R10, SMT-EA-R10-BC, SMT-EA-R20, SMT-EA24-R12, SMT-EA24-R20, SMT-ED-R10, SMT-ED-R20, SMT-ED-T12, SMT-ED-T20, SMT-ED12-R12, SMT-ED12-R20, SMT-MA-R8, SMT-MA24-R8, SMT-MD-R8, SMT-MD-T8, SMT-PA-R10, SMT-PA-R20, SMT-PD-R12, SMT-PD-R20, SMT-PD-T12, SMT-PD-T20

#### **Programmable logic controllers optional modules** Model(s) SMT-MD-4AI, SMT-DNET

#### **Relayed output modules** Model(s) G6H-DR2A, G6Q-RY1A, G6Q-RY2A

#### **Special function analog units** Model(s) G6F-AT2A, G6F-POPA, G7E-RTCA, G7F-ADHA, G7F-AT2A, G7M-M256

#### **Special function analog units, open type** Model(s) G6F-PP1D, G6F-PP1O, G6F-PP2D, G6F-PP2O, G6F-PP3D, G6F-PP3O

#### **SSR output modules** Model(s) G6Q-SS1A

#### **Transistor output modules** Model(s) G6Q-TR2A, G6Q-TR2B, G6Q-TR4A, G6Q-TR4B

#### **XDL Series smart I/O adaptors** Model(s) XDL-BSSA

#### **XEL Series smart I/O adaptors** Model(s) XEL-BSSA, XEL-BSSB

**XGB Series programmable logic controllers** Model(s) XBC-DN10E, XBC-DN14E, XBC-DN20E, XBC-DN20S, XBC-DN20SU, XBC-DN30E, XBC-DN30S, XBC-DN30SU, XBC-DN32H, XBC-DN32H/DC, XBC-DN32U, XBC-DN32U/DC, XBC-DN32UA, XBC-DN32UA/DC, XBC-DN32UP, XBC-DN32UP/DC, XBC-DN64H, XBC-DN64H/DC, XBC-DP10E, XBC-DP14E, XBC-DP20E, XBC-DP30E, XBC-DP32U, XBC-DP32U/DC, XBC-DP32UA, XBC-DP32UA/DC, XBC-DP32UP, XBC-DP32UP/DC, XBC-DR10E, XBC-DR14E, XBC-DR20E, XBC-DR20SU, XBC-DR28U, XBC-DR28U/DC, XBC-DR28UA, XBC-DR28UA/DC, XBC-DR28UP, XBC-DR28UP/DC, XBC-DR30E, XBC-DR30SU, XBC-DR32H, XBC-DR32H/DC, XBC-DR32HL, XBC-DR64H, XBC-DR64H/DC, XBE-DC08A, XBE-DC16A, XBE-DC16B, XBE-DC32A, XBE-DR16A, XBE-RY08A, XBE-RY08B, XBE-RY16A, XBE-TN08A, XBE-TN16A, XBE-TN32A, XBE-TP08A, XBE-TP16A, XBE-TP32A, XBF-AD04A, XBF-AD04C, XBF-AD08A, XBF-AH04A, XBF-DC04A, XBF-DC04B, XBF-DC04C, XBF-DV04A, XBF-DV04C, XBF-HD02A, XBF-HO02A, XBF-LD02S, XBF-PD02A, XBF-RD01A, XBF-RD04A, XBF-TC04S, XBL-C21A, XBL-C41A, XBL-CMEA, XBL-CSEA, XBL-EIMF, XBL-EIMH, XBL-EIMT, XBL-EIPT, XBL-EMTA, XBL-PMEA, XBM-DN16S, XBM-DN32S, XBM-DR16S, XBO-AD02A, XBO-AH02A, XBO-DA02A, XBO-DC04A, XBO-M2MB, XBO-RD01A, XBO-RTCA, XBO-TC02A, XBO-TN04A, XEC-DN20SU, XEC-DN30SU, XEC-DN32H, XEC-DN32H/DC, XEC-DN32U, XEC-DN32U/DC, XEC-DN32UA, XEC-DN32UA/DC, XEC-DN32UP, XEC-DN32UP/DC, XEC-DP64H, XEC-DN64H/DC, XEC-DP32H, XEC-DP32U, XEC-DP32U/DC, XEC-DP32UA, XEC-DP32UA/DC, XEC-DP32UP, XEC-DP32UP/DC, XEC-DR20SU, XEC-DR28U, XEC-DR28U/DC, XEC-DR28UA, XEC-DR28UA/DC, XEC-DR28UP, XEC-DR28UP/DC, XEC-DR30SU, XEC-DR32H, XEC-DR32H/DC, XEC-DR64H, XEC-DR64H/DC

**XGT Panel Series monitoring units of programmable controllers** Model(s) XP10-BKA/DC, XP10-BKB/DC, XP30-BTA/DC, XP30-BTE/DC, XP30-TTA/DC, XP30-TTB/DC, XP30-TTE/DC, XP40-TTA/DC, XP40-TTE/DC, XP50-TTA/DC-DW, XP50-TTA/DC-TB, XP50-TTB/DC, XP50-TTE/DC, XP70-TTA/AC, XP70-TTA/DC, XP70-TTB/AC, XP70-TTB/DC, XP80-TTA/AC, XP80-TTA/DC, XP80-TTB/AC, XP80-TTB/DC, XP90-TTA/AC, XP90-TTB/AC

**XGT Panel Series monitoring units of programmable controllers, communication modules** Model(s) XPO-COEA, XPO-EIMT, XPO-PSEA

**XGT Series programmable logic controllers, open type, analog-to-digital conversion modules** Model(s) XGF-AC8A, XGF-AD16A, XGF-AD4S, XGF-AD8A, XGF-AV8A, XGF-AW4S

**XGT Series programmable logic controllers, open type, base modules** Model(s) XGB-E04A, XGB-E06A, XGB-E08A, XGB-E12A, XGB-M04A, XGB-M06A, XGB-M08A, XGB-M12A, XGR-E12H, XGR-E12P, XGR-M02P, XGR-M06P

**XGT Series programmable logic controllers, open type, communication modules** Model(s) XGF-PN8B, XGL-C22A, XGL-C42A, XGL-CH2A, XGL-DMEA, XGL-EDMF, XGL-EDMT, XGL-EFMF, XGL-EFMT, XGL-EH5T, XGL-EIMF, XGL-EIMH, XGL-EIMT, XGL-EIPT, XGL-ESHF, XGL-FMEA, XGL-PMEA, XGL-PMEC, XGL-PSEA, XGL-PSRA, XGL-RMEA

**XGT Series programmable logic controllers, open type, CPU modules** Model(s) XGI-CPUE, XGI-CPUH, XGI-CPUS, XGI-CPUU, XGI-CPUU/D, XGK-CPUA, XGK-CPUE, XGK-CPUH, XGK-CPUS, XGK-CPUU, XGR-CPUH/F, XGR-CPUH/T, XGR-INCF, XGR-INCT

**XGT Series programmable logic controllers, open type, digital-to-analog conversion modules** Model(s) XGF-DC4A, XGF-DC4S, XGF-DC8A, XGF-DV4A, XGF-DV4S, XGF-DV8A

**XGT Series programmable logic controllers, open type, dummy modules** Model(s) XGT-DMMA

**XGT Series programmable logic controllers, open type, high speed counter modules** Model(s) XGF-HD2A, XGF-HO2A, XGF-HO8A

**XGT Series programmable logic controllers, open type, input modules** Model(s) XGI-A12A, XGI-A21A, XGI-A21C, XGI-D21A, XGI-D22A, XGI-D22B, XGI-D24A, XGI-D24B, XGI-D28A

**XGT Series programmable logic controllers, open type, other special modules** Model(s) XGF-AC4H, XGF-AH6A, XGF-DC4H, XGF-M16M, XGF-PN8A, XGF-RD4A, XGF-RD4S, XGF-RD8A, XGF-SOEA, XGF-TC4RT, XGF-TC4S, XGF-TC4UD

**XGT Series programmable logic controllers, open type, output modules** Model(s) XGH-DT4A, XGQ-RY1A, XGQ-RY2A, XGQ-RY2B, XGQ-SS2A, XGQ-TR1C, XGQ-TR2A, XGQ-TR2B, XGQ-TR4A, XGQ-TR4B, XGQ-TR8A, XGQ-TR8B

**XGT Series programmable logic controllers, open type, position modules** Model(s) XGF-PD1A, XGF-PD1H, XGF-PD2A, XGF-PD2H, XGF-PD3A, XGF-PD3H, XGF-PD4H, XGF-PO1A, XGF-PO1H, XGF-PO2A, XGF-PO2H, XGF-PO3A, XGF-PO3H, XGF-PO4H

**XGT Series programmable logic controllers, open type, redundant extension driver modules** Model(s) XGR-DBDF, XGR-DBDH, XGR-DBDT, XGR-DBSF, XGR-DBST

**XGT Series programmable logic controllers, open type, SMPS modules** Model(s) XGP-AC23, XGP-ACF1, XGP-ACF2, XGP-DC42, XGR-AC12, XGR-AC13, XGR-AC22, XGR-AC23, XGR-DC42

**XPL Series smart I/O adaptors** Model(s) XPL-BSSA

**XRL Series smart I/O adaptors** Model(s) XRL-BSSA

## Investigated to UL 61010-1, 3rd Edition and UL 61010-2-201, 1st Edition

**Human Machine Interface suitable for flat surface of type 4X** Model(s) IV204 followed by alphanumerics to signify variant

IV207 followed by alphanumerics to signify variant

IV210 followed by alphanumerics to signify variant

Note - Model Series K200S is identical to model Series GM6 and Series K80S is identical to model Series GM7, only the model numbers have changed.

Last Updated on 2019-03-14

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